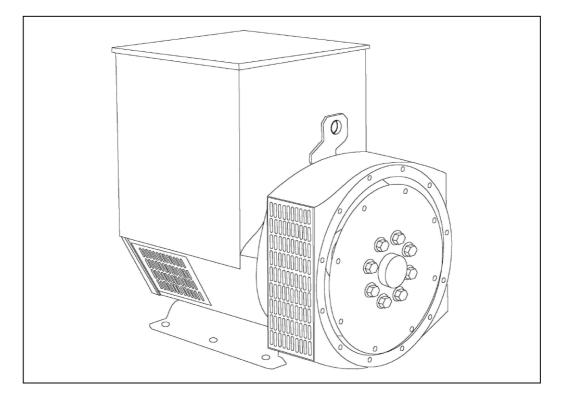
IME INTERNATIONAL MACHINERY & GENERATORS STANFORD

UCI274G - Technical Data Sheet



UCI274G SPECIFICATIONS & OPTIONS



STANDARDS

Newage Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359. Other standards and certifications can be considered on request.

VOLTAGE REGULATORS

SX460 AVR - STANDARD

With this self excited control system the main stator supplies power via the Automatic Voltage Regulator (AVR) to the exciter stator. The high efficiency semiconductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three phase full wave bridge rectifier. This rectifier is protected by a surge suppressor against surges caused, for example, by short circuit.

SX440 AVR

With this self-excited system the main stator provides power via the AVR to the exciter stator. The high efficiency semi-conductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three-phase full-wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out-of-phase paralleling. The SX440 will support a range of electronic accessories, including a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators.

If 3-phase sensing is required with the self-excited system, the SX421 AVR must be used.

SX421AVR

This AVR also operates in a self-excited system. It combines all the features of the SX440 with, additionally, three-phase rms sensing for improved regulation and performance. Over voltage protection is provided via a separate circuit breaker. An engine relief load acceptance feature is built in as standard.

MX341 AVR

This sophisticated AVR is incorporated into the Stamford Permanent Magnet Generator (PMG) control system.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.

If three-phase sensing is required with the PMG system the MX321 AVR must be used.

We recommend three-phase sensing for applications with greatly unbalanced or highly non-linear loads.

MX321 AVR

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, three-phase rms sensing, for improved regulation and performance. Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators are 3-phase reconnectable with 12 ends brought out to the terminals, which are mounted on a cover at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

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UCI274G

WINDING 311

CONTROL SYSTEM	SEPARATEL	Y EXCITED	BY P.M.G.							
A.V.R.	MX321 MX341									
VOLTAGE REGULATION	± 0.5 % ± 1.0 % With 4% ENGINE GOVERNING									
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)									
SUSTAINED SHORT CIRCUIT	REFER TO S		UII DECREI		ES (page 7)					
CONTROL SYSTEM	SELF EXCITED									
A.V.R.	SX460	SX440	SX421							
VOLTAGE REGULATION	± 1.5 % ± 1.0 % ± 0.5 % With 4% ENGINE GOVERNING									
SUSTAINED SHORT CIRCUIT	SERIES 4 C	ONTROL DO	ES NOT SUS	STAIN A SHO	RT CIRCUIT	CURRENT				
INSULATION SYSTEM				CLAS	SS H					
PROTECTION		IP23								
RATED POWER FACTOR				0.	8					
STATOR WINDING			DO	UBLE LAYEF		RIC				
WINDING PITCH				TWO T						
WINDING LEADS				1						
		0.0100								
STATOR WDG. RESISTANCE		0.0199	UNITS PER F	-		STAR CONNE	ECTED			
ROTOR WDG. RESISTANCE				1.69 Ohm						
R.F.I. SUPPRESSION	BS EI					875N. refer to		thers		
WAVEFORM DISTORTION		NO LOAD ·	< 1.5% NON	-DISTORTING	G BALANCED	D LINEAR LO	AD < 5.0%			
MAXIMUM OVERSPEED				2250 R	ev/Min					
BEARING DRIVE END				BALL. 6315	-2RS (ISO)					
BEARING NON-DRIVE END				BALL. 6310	-2RS (ISO)					
		1 BE/	ARING			2 BEA	RING			
WEIGHT COMP. GENERATOR		580	0 kg			598	kg			
WEIGHT WOUND STATOR		22	5 kg		225 kg					
WEIGHT WOUND ROTOR			35 kg		199.39 kg					
WR ² INERTIA			4 kgm ²			1.7169				
SHIPPING WEIGHTS in a crate			3 kg			630	-			
PACKING CRATE SIZE			x 103 (cm)			123 x 67 x				
			Hz <2%		60 Hz TIF<50					
					TIF<50 0.617 m³/sec 1308 cfm					
COOLING AIR VOLTAGE SERIES STAR	0.514 m³/sec 1090 cfm 380/220 400/231 415/240 440/254			440/254	416/240		460/266	480/277		
VOLTAGE SERIES STAR	190/110	200/115	208/120	220/127	208/120	220/127	230/133	240/138		
VOLTAGE SERIES DELTA	220/110	230/115	240/120	254/127	240/120	254/127	266/133	277/138		
kVA BASE RATING FOR REACTANCE	180	180	180	n/a	205	218	218	231		
VALUES Xd DIR. AXIS SYNCHRONOUS	2.12	1.92	1.78	_	2.43	2.31	2.11	2.06		
X'd DIR. AXIS TRANSIENT	0.18	0.17	0.16	_	0.21	0.20	0.18	0.18		
X"d DIR. AXIS SUBTRANSIENT	0.13	0.17	0.10	-	0.15	0.14	0.13	0.12		
Xq QUAD. AXIS REACTANCE	1.28	1.15	1.07	-	1.47	1.40	1.28	1.24		
X"q QUAD. AXIS SUBTRANSIENT	0.17	0.16	0.15	-	0.18	0.17	0.16	0.15		
XL LEAKAGE REACTANCE	0.08	0.07	0.07	-	0.09	0.08	0.08	0.07		
X2 NEGATIVE SEQUENCE	0.13	0.12	0.11	_	0.16	0.15	0.13	0.13		
X0ZERO SEQUENCE	0.08	0.07	0.07	_	0.10	0.09	0.08	0.08		
REACTANCES ARE SATURAT				PER UNIT A						
T'd TRANSIENT TIME CONST.				0.03						
T"d SUB-TRANSTIME CONST.				0.01	2 s					
T'do O.C. FIELD TIME CONST.				1						
Ta ARMATURE TIME CONST.				0.0						
SHORT CIRCUIT RATIO				1/)	Kđ					

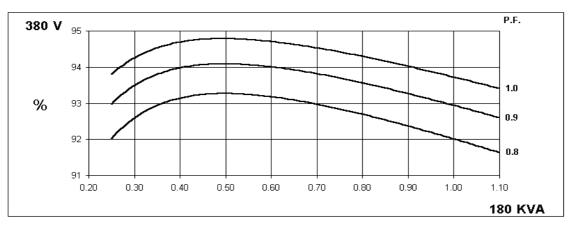


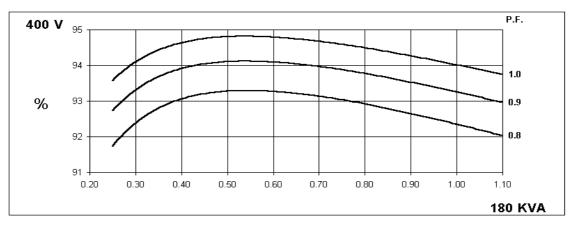
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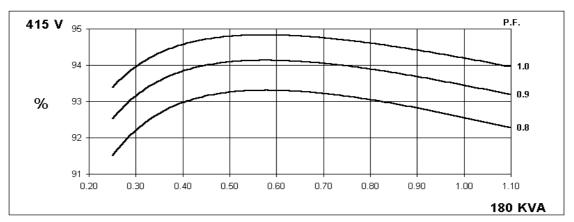


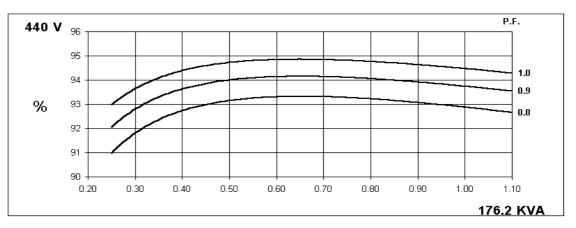


THREE PHASE EFFICIENCY CURVES







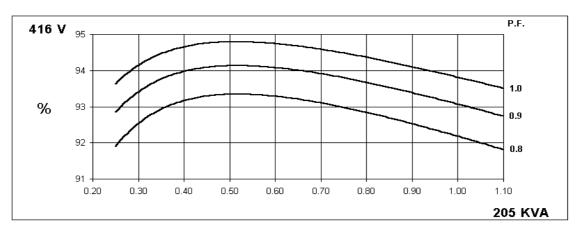


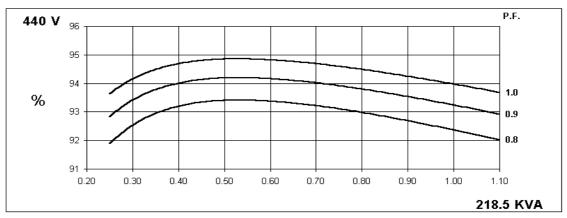
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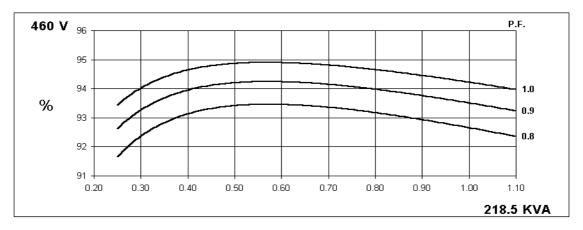
Winding 311

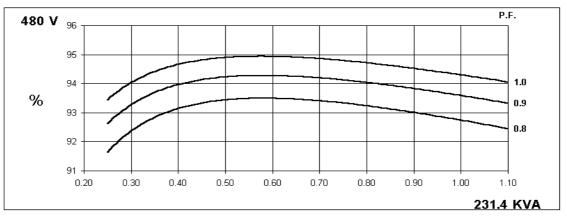


THREE PHASE EFFICIENCY CURVES







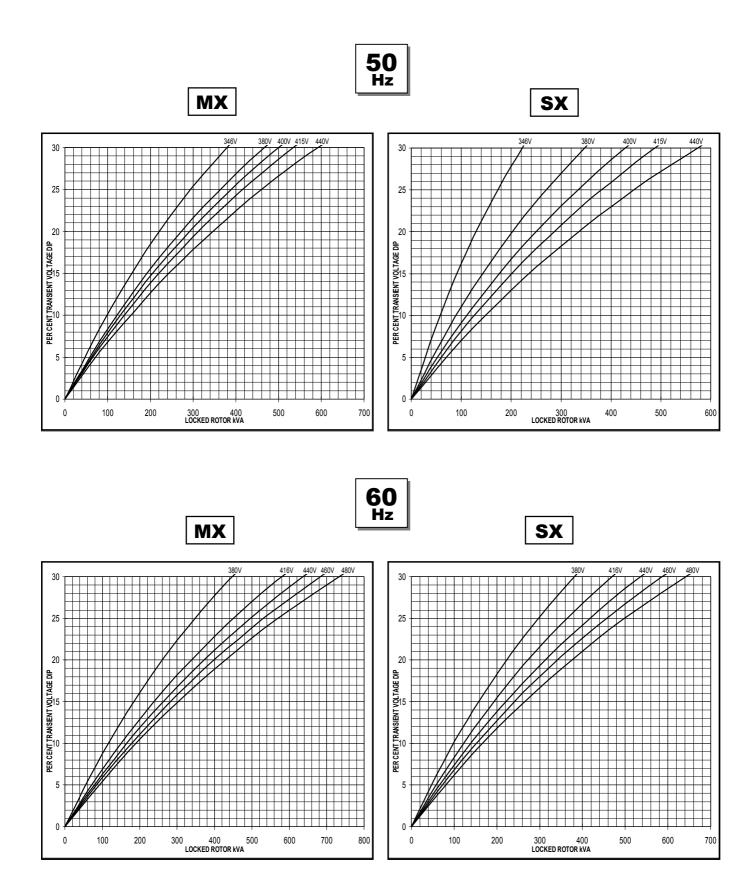






Winding 311

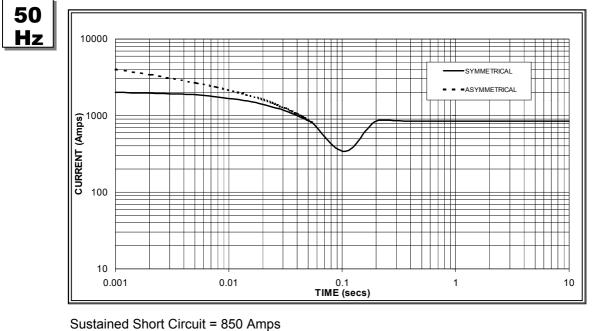
Locked Rotor Motor Starting Curve



STAMFORD r generation

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Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed Based on star (wye) connection.



60 10000 Hz SYMMETRICAL -ASYMMETRICAL -1000 **CURRENT** (Amps) 100 10 0.1 TIME (secs) 0.001 0.01 1 10

Sustained Short Circuit = 970 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50	Hz	60Hz					
Voltage	Factor	Voltage	Factor				
380v	X 1.00	416v	X 1.00				
400v	X 1.07	440v	X 1.06				
415v	X 1.12	460v	X 1.12				
440v	X 1.18	480v	X 1.17				

The sustained current value is constant irrespective of voltage level

Note 2 The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

Note 3

Curves are drawn for Star (Wye) connected machines. For other connection the following multipliers should be applied to current values as shown :

Parallel Star = Curve current value X 2

Series Delta = Curve current value X 1.732

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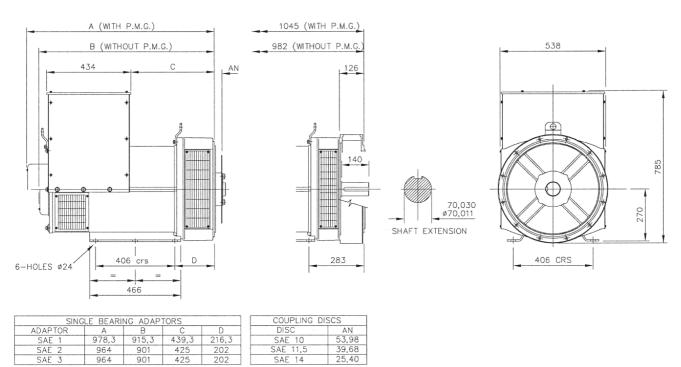


Winding 311 / 0.8 Power Factor

RAT	INGS
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	Class - Temp Rise	Cont. F - 105/40°C				Cont. H - 125/40°C			Standby - 150/40°C				Standby - 163/27°C				
50	Series Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
Hz	Parallel Star (V)	190	200	208	220	190	200	208	220	190	200	208	220	190	200	208	220
	Series Delta (V)	220	230	240	254	220	230	240	254	220	230	240	254	220	230	240	254
	kVA	164.6	164.6	164.6	n/a	180.0	180.0	180.0	n/a	187.0	187.0	187.0	n/a	194.0	194.0	194.0	n/a
	kW	131.7	131.7	131.7	n/a	144.0	144.0	144.0	n/a	149.6	149.6	149.6	n/a	155.2	155.2	155.2	n/a
	Efficiency (%)	92.3	92.6	92.8	n/a	92.0	92.4	92.6	n/a	91.9	92.2	92.5	n/a	91.7	92.1	92.3	n/a
	kW Input	142.7	142.2	141.9	n/a	156.5	155.8	155.5	n/a	162.8	162.3	161.7	n/a	169.2	168.5	168.1	n/a
										-				_			
60	Series Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
Hz	Parallel Star (V)	208	220	230	240	208	220	230	240	208	220	230	240	208	220	230	240
112	Series Delta (V)	240	254	266	277	240	254	266	277	240	254	266	277	240	254	266	277
	kVA	192.8	199.0	199.0	212.2	205.0	218.5	218.5	231.4	213.0	228.8	228.8	246.8	218.5	234.0	234.0	253.3
	kW	154.2	159.2	159.2	169.8	164.0	174.8	174.8	185.1	170.4	183.0	183.0	197.4	174.8	187.2	187.2	202.6
	Efficiency (%)	92.4	92.7	92.9	93.0	92.2	92.4	92.7	92.7	92.0	92.2	92.5	92.6	91.9	92.1	92.4	92.5
	kW Input	166.9	171.7	171.4	182.5	177.9	189.2	188.6	199.7	185.2	198.5	197.9	213.2	190.2	203.3	202.6	219.1

DIMENSIONS



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